

“Rapid Orthotics for Cure Kenya”

Nathan Chambers, Lyndsy Shaubach, Daniel Yeisley

April 28th, 2017

14th Annual School of Science, Engineering, and Health Symposium





Our client





Current Production



Foot Brace



Spinal Brace



Transtibial Prosthesis



the Collaboratory
for strategic partnerships
and applied research



MESSIAH
COLLEGE.



Our mission

CURE Kijabe expressed the desire for a 3D printing system

Driven by a trip to Kijabe, Kenya during the summer of 2016





Design Criteria



Design Criteria

System Cost	
-------------	--



Design Criteria

System Cost	< \$10,000
-------------	------------



Design Criteria

System Cost	< \$10,000
Cost Per Socket	



Design Criteria

System Cost	< \$10,000
Cost Per Socket	< \$30



Design Criteria

System Cost	< \$10,000
Cost Per Socket	< \$30
Shorten Manufacturing Time	



Design Criteria

System Cost	< \$10,000
Cost Per Socket	< \$30
Shorten Manufacturing Time	< 32 man-hours



Design Criteria

System Cost	< \$10,000
Cost Per Socket	< \$30
Shorten Manufacturing Time	< 32 man-hours
Compatible with Current Socket Adapter	




Design Criteria

System Cost	< \$10,000
Cost Per Socket	< \$30
Shorten Manufacturing Time	< 32 man-hours
Compatible with Current Socket Adapter	Connects With:






Design Criteria

System Cost	< \$10,000
Cost Per Socket	< \$30
Shorten Manufacturing Time	< 32 man-hours
Compatible with Current Socket Adapter	Connects With: 
Functionality for Patient	



Design Criteria

System Cost	< \$10,000
Cost Per Socket	< \$30
Shorten Manufacturing Time	< 32 man-hours
Compatible with Current Socket Adapter	Connects With: 
Functionality for Patient	Durability Color Comfort Ease of Use



System Breakdown



System Breakdown

Scanner

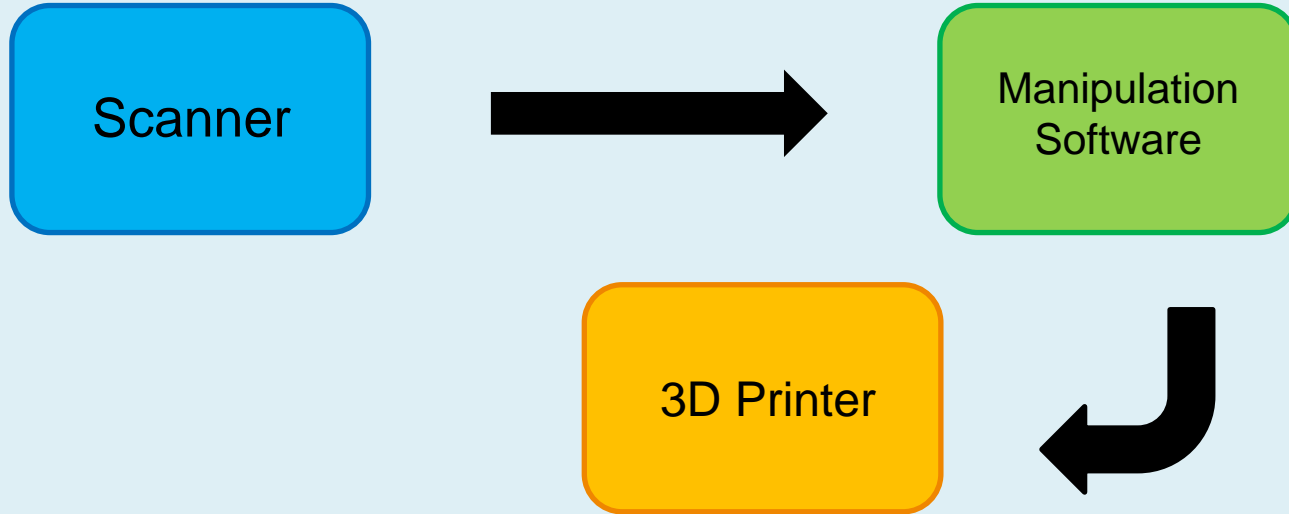


System Breakdown



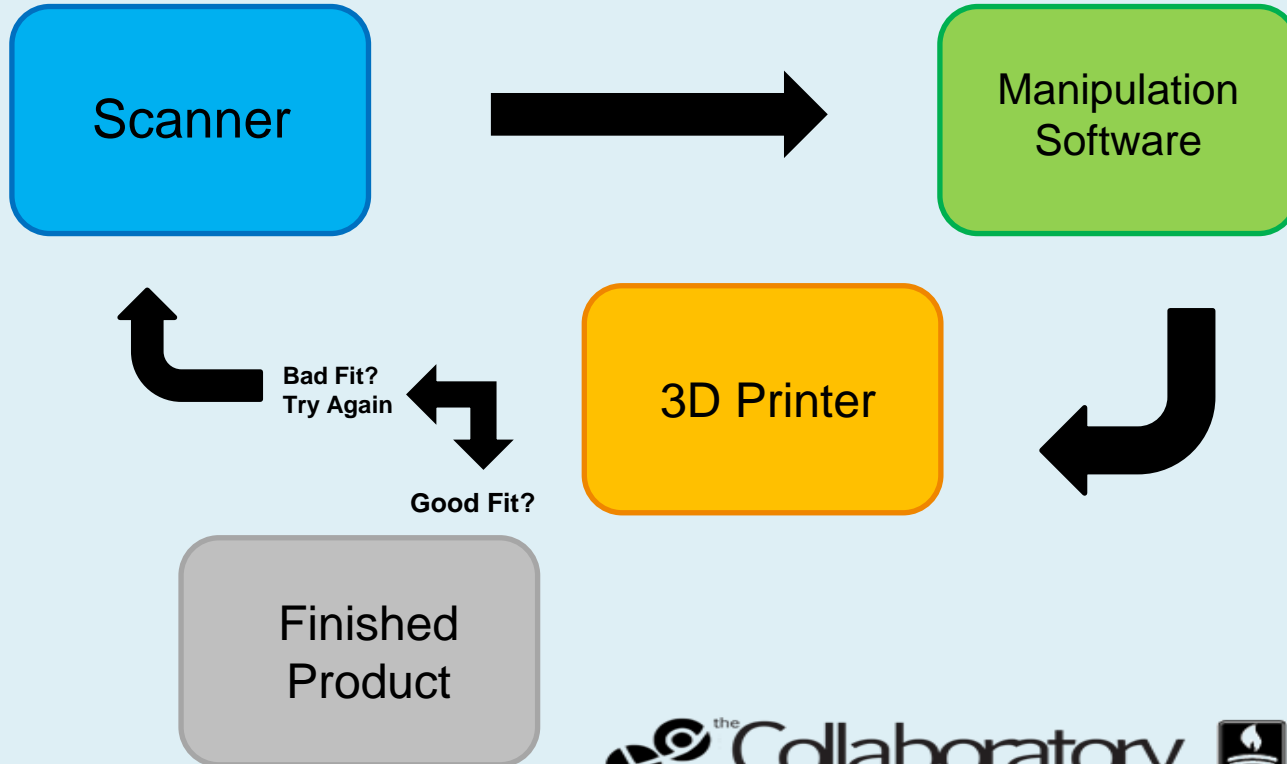


System Breakdown





System Breakdown





Structure Sensor



- Eliminates need for plaster of paris casting
- Low Cost
- Ease of use
- Portable

Scan

Software

Printer



Structure Sensor



- Eliminates need for plaster of paris casting
- Low Cost
- Ease of use
- Portable

Scan

Software

Printer



Structure Sensor



System Cost
Cost Per Socket
Shorten Manufacturing Time
Compatibility With Socket Adapter
Functionality for Patient

Scan

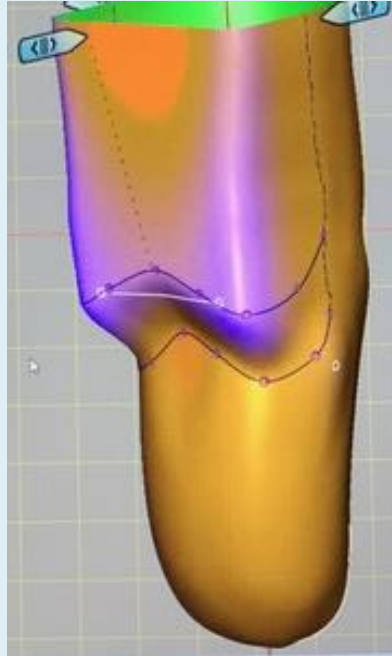
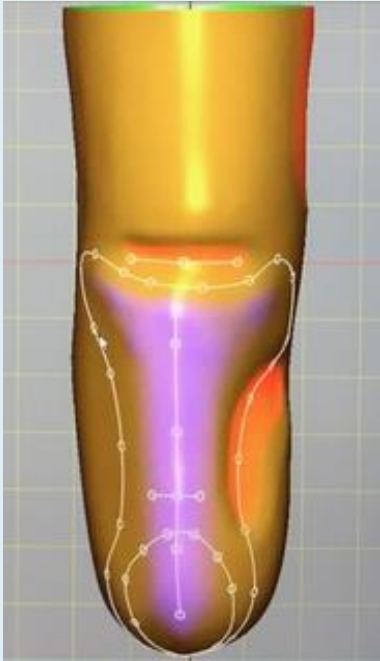
Software

Printer



Manipulation Software

WillowWood[®]



- Replaces modifications currently done by hand
- Intuitive for trained orthopaedic technicians

Scan

Software

Printer



Manipulation Software

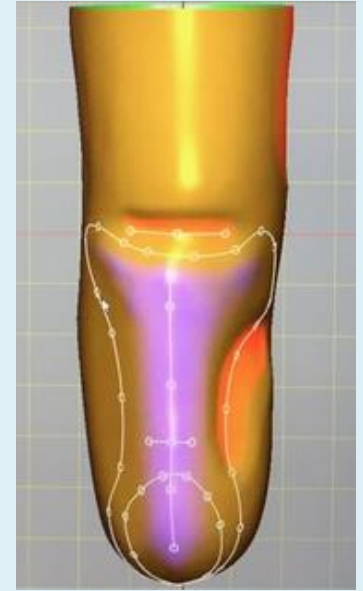
System Cost

Cost Per Socket

Shorten Manufacturing Time

Compatibility With Socket Adapter

Functionality for Patient



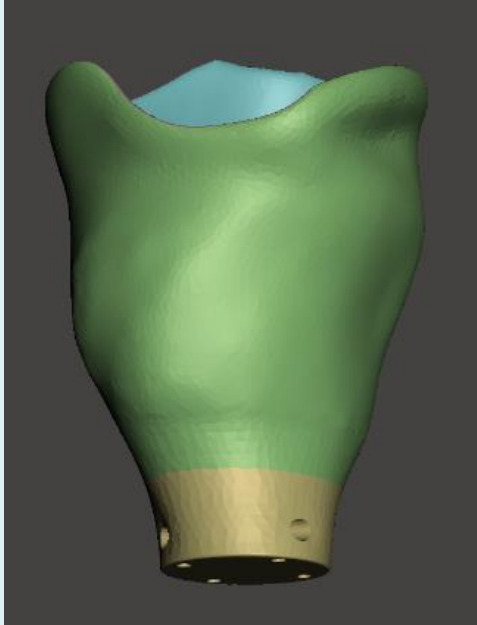
Scan

Software

Printer



Mesh Mixer



- Gives the ability to fix the patient's socket to the 4-hole socket adapter used by Cure
- How the socket will interface with the rest of the prosthesis



Scan

Software

Printer



the Collaboratory
for strategic partnerships
and applied research



MESSIAH
COLLEGE



Mesh Mixer

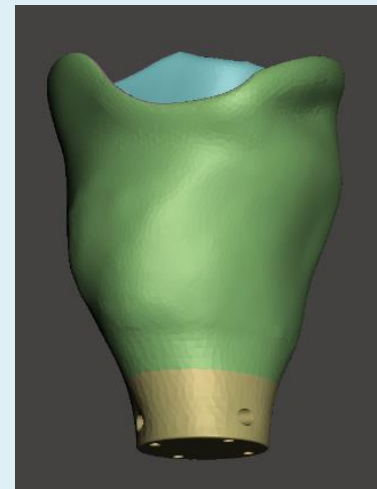
System Cost

Cost Per Socket

Shorten Manufacturing Time

Compatibility With Socket Adapter

Functionality for Patient



Scan

Software

Printer



DeltaWASP 20x40



- Increases Productivity
- Resurrection Software
- Cylindrical Print Area
- High Print Speed
- Transportable

Scan

Software

Printer



DeltaWASP 20x40



Scan

Software

Printer



DeltaWASP 20x40

System Cost

Cost Per Socket

Shorten Manufacturing Time

Compatibility With Socket Adapter

Functionality for Patient



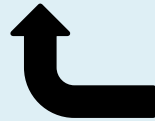
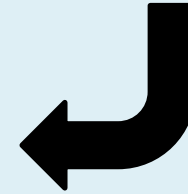
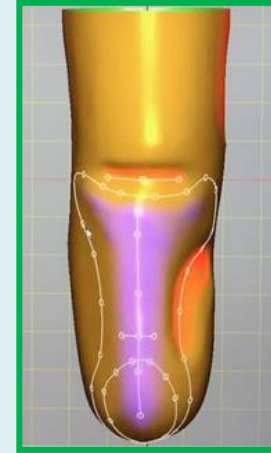
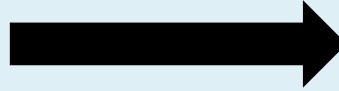
Scan

Software

Printer



System Breakdown



Bad Fit?
Try Again



Good Fit?

Finished
Product



Finished Product





Criteria	Output
----------	--------



Criteria	Output
< \$30 per Socket	\$7.50 per Socket ✓



Criteria	Output	
< \$30 per Socket	\$7.50 per Socket	✓
< \$10,000 for System	\$5,000 for the System	✓



Criteria	Output	
< \$30 per Socket	\$7.50 per Socket	✓
< \$10,000 for System	\$5,000 for the System	✓
< 32 Man-hours to Produce 1 Socket	1.5 Man-hours & ~25 hours of print time	✓



Criteria	Output	
< \$30 per Socket	\$7.50 per Socket	✓
< \$10,000 for System	\$5,000 for the System	✓
< 32 Man-hours to Produce 1 Socket	1.5 Man-hours & ~25 hours of print time	✓
Connects With Current Socket Adaptor	3D Printed 4-Hole Adaptor for Interface	✓



Criteria	Output	
< \$30 per Socket	\$7.50 per Socket	✓
< \$10,000 for System	\$5,000 for the System	✓
< 32 Man-hours to Produce 1 Socket	1.5 Man-hours & ~25 hours of print time	✓
Connects With Current Socket Adaptor	3D Printed 4-Hole Adaptor for Interface	✓
Durability Color	50% Infill Client Selected Brown Filament	✓



Criteria	Output
< \$30 per Socket	\$7.50 per Socket ✓
< \$10,000 for System	\$5,000 for the System ✓
< 32 Man-hours to Produce 1 Socket	1.5 Man-hours & ~25 hours of print time ✓
Connects With Current Socket Adaptor	3D Printed 4-Hole Adaptor for Interface ✓
Durability Color	50% Infill Client Selected Brown Filament ✓
Comfort Ease of Use	Will Be Assessed with Patients on May 2017 Site Team Trip

TBD



Moving Forward

- Site team trip - May 2017
- Maintaining relationship & providing technical support
- Supplemental training manual & training videos for the system





Special Thanks

Eric Shoemaker – Local Prosthetist

Charlie Huizinga, Jennifer Dowell, and Jim Capper from WillowWood

Simon Karuga and the Orthopedic Workshop team

Heather Hunter and Molly Lindquist, Scott Reichenbach, Corey DeAngelo, Andy Groop, and the rest of CURE International's team

Dr. Emily Farrar – Project Manager

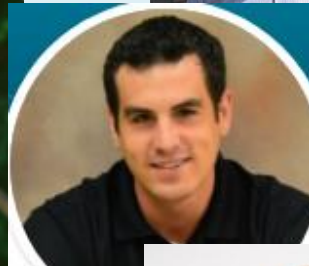
Dr. Scott Kieffer – Trip Advisor

Paul Myers – 3D Printing Expert

Emma Vogan – Project Member



Special Thanks



the Collaboratory
for strategic partnerships
and applied research



MESSIAH
COLLEGE



Questions?

